COBEY®

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Cobey Job Description

Title: Quality Control Inspector
Posted:
Report to: Quality Control Manager
Job Location: 1 Ship Canal, Buffalo, NY

Job Summary

To maintain quality standards by approving incoming materials, in-process production, and finished products; recording quality results.

General Duties and Responsibilities

- Perform in-process visual welding and dimensional inspection
- Complete outside source inspection at Cobey suppliers
- Approve and document hydrostatic test results
- Process drawing transmittals and revisions
- Perform NDE to in-house Cobey procedures: PT, PMI, MT
- Process incoming Non-Conformance Reports
- Customer Inspector liaison
- Assemble document package for completed jobs
- Maintaining calibration logs and tracking of service equipment
- Write purchase orders for and process all outgoing and incoming x-rays.
- Verify P & ID against manufactured parts for compliance, install tags
- Perform vendor audits
- Generate internal punch-lists and verify completion of Cobey and customer punch-lists.
- Perform skid leveling and machine inspection on soleplates.
- Reconcile all CMTR's in proper job book
- Perform specification review for Project Managers and Marketing
- Verify completeness of the Cobey ITP prior to shipment

Knowledge, Skills, and Abilities

- Able to Multi-task
- Experience with welding standards such as AWS D1.1, ASME Sect. IX, ASME B31.3. ASME B31.1, etc.
- General Computer Skills
- Organized

Credentials and Experience

- 2 year degree preferred or previous inspection experience
- Outside NDE Certifications a plus (PT, RT, MT, CWI, UT)
- Equivalent combination of education and experience